



## TECHNICAL DATA

# RENWRAP<sup>®</sup> 319, 327, 327 Aerosol, 328

## Primers

### DESCRIPTION

**RENWRAP 319 \*** is a primer recommended for machine application to new or smooth pipe services and promotes high bond of the RENWRAP pipeline coating to the pipe.

**RENWRAP 327 \*** is a primer recommended for use on all hand brush applications with RENWRAP pipeline coatings. It can also be used in machine applications to rough, reconditioned surfaces where a higher solids content is needed.

**RENWRAP 327 Aerosol\*** is an aerosol primer that can be used with all RENWRAP pipeline coatings. It is generally used on small diameter pipe services and irregular fittings where ease of application is beneficial.

**RENWRAP 328 \*** is a primer recommended for use with RENWRAP pipeline coatings. Used for non-flammable applications where extreme safety precautions are being observed.

### TECHNICAL PROPERTIES

	<b>319</b>	<b>327</b>	<b>327 Aerosol</b>	<b>328</b>
<b>Base Adhesive System</b>	Synthetic rubber and resins	Synthetic rubber and resins	Synthetic rubber and resins	Synthetic rubber and resins
<b>Solvent System</b>	Heptane/Toluene	VM & P Naphtha/Toluene	VM & P Naphtha/Toluene	Trichloroethylene
<b>Total Solids</b>	19%	27%	27%	11%
<b>Viscosity</b>	Thin Syrup	Medium Syrup	Medium Syrup	Thin Syrup
<b>Flash Point</b>	-12°C (+10°F)	-4°C (+40°F)	-4°C (+40°F)	Non-Flammable
<b>Color</b>	Black	Black	Black	Black
<b>Shelf Life</b>	Excellent	Excellent	Excellent	Excellent

**Warning:** RENWRAP 319 HT/HS, 327 HT/HS, 327 Aerosol primers are flammable mixtures.

**Caution:** Store away from heat and use away from fire, flames, heaters, sparks, lighted cigarettes, etc. Read all label instructions.

\*Also available in high temperature/high shear. 319,327 and 328 available in 1, 5 and 55 gallon units.

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